



## Assembly instructions for table legs System 16

**siegmund®**

**Minimize dangers caused by heavy and falling down parts.**



**Install the system only**, by using **suitable hoisting equipment** (stacker or crane) and **assembly tools** and if you are **qualified** to use them. Otherwise instruct a company, being expert in such assembly jobs.

**Carry security shoes at all times during the assembly work.**

**Do not place tools or other parts on the tabletop during the assembly work.**

**Install the system only on flat and load-carrying surface.**

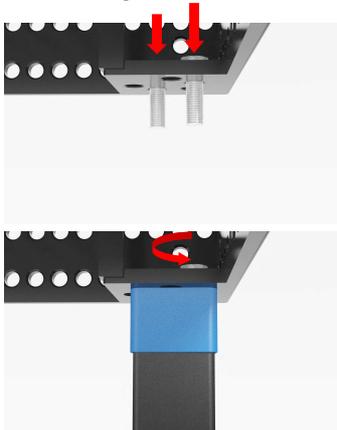
**Pay attention to the declarations of weight in the provided product catalogue before raising the tabletop.**

**Never step under the raised tabletop.**

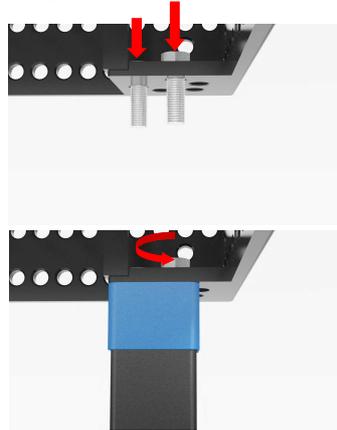


**Protect the raised tabletop immediately against falling. Work only on a secured tabletop.**

standard leg



leg with castor



Put two fixing bolts per foot in the assembly plates.  
The leg with castor is offset inwards and fixed with two screws.

Connect the table feet with the assembly plates.  
Tie up the fixing bolts with a torque of 150 Nm.



**Prevent that the table tips over or rolls away.**

**Never unscrew the foot adjustment further than 40 mm.**

**Option height adjustment: choose four identical heights and fix every position bolt with the split pin.**

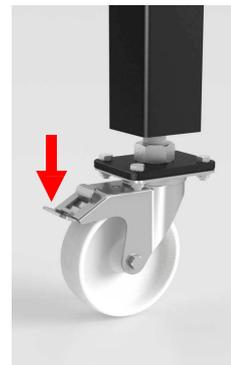
**Option castor: fasten the fixing break already before the assembly.**



leg adjustment  
fine adjustment max. 40 mm



option: height adjustment  
fine adjustment max. 40 mm



option: castor  
fine adjustment max. 40 mm



**Protect your welding and clamping table against side collisions.**

**After the assembly work set down the welding and clamping table carefully and evenly.**

**Create application surroundings with protection against pushing and colliding.**

**So you prevent inadmissible shearing forces which may destroy table plates or legs.**