



**Minimize dangers caused by heavy and falling down parts.**



**Install the system only**, by using **suitable hoisting equipment** (stacker or crane) and **assembly tools** and if you are **qualified** to use them. Otherwise instruct a company, being expert in such assembly jobs.

**Carry security shoes at all times during the assembly work.**

**Do not place tools or other parts on the tabletop during the assembly work.**

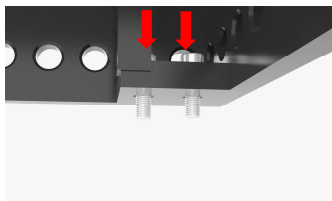
**Install the system only on flat and load-carrying surface.**

**Pay attention to the declarations of weight in the provided product catalogue before raising the tabletop.**

**Never step under the raised tabletop.**



**Protect the raised tabletop immediately against falling.**  
**Work only on a secured tabletop.**



Put two fixing bolts per foot in the assembly plates.



Connect the table feet with the assembly plates.

Tie up the fixing bolts with a torque of 150 Nm.



**Prevent that the table tips over or rolls away.**

**Never unscrew the foot adjustment further than 50 mm.**

**Option height adjustment: choose four identical heights and fix every position bolt with the split pin.**

**Option castor: fasten the fixing break already before the assembly.**



leg adjustment  
fine adjustment max. 50 mm



option: height adjustment  
fine adjustment max. 50 mm



option: castor  
fine adjustment max. 20 mm



**Protect your welding and clamping table against side collisions.**

**After the assembly work set down the welding and clamping table carefully and evenly.**

**Create application surroundings with protection against pushing and colliding.**

**So you prevent inadmissible shearing forces which may destroy table plates or legs.**